Evaluation Strategies of Adaptive, Anthropomorphic Robot Hand for Dexterous In-Hand Manipulation: Early Results

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Research Interests

- Design and development of anthropomorphic, adaptive robot hands
- Robust grasping with various everyday life objects
- Dexterous in-hand manipulation
- Model-free continuous time Q-learning
- Manipulation planning based on learning techniques

Objectives

- 1. Design minimal actuation mechanism to combine various motions
- 2. Develop an adaptive, anthropomorphic robot hand
- 3. Employ less number of actuators to reduce complexity, weight, and fabrication cost
- 4. Facilitate the execution of various grasping tasks
- 5. Execute complex in-hand manipulation tasks
 - Rolling with a single finger
 - Finger interdigitation
 - Equilibrium point manipulation
 - Finger pivoting
 - Finger gaiting

Monolithic Finger Design

- Monolithic finger design
- Portions with reduced width implement flexure joints
- Three phalanges and three joints
- Two individual tendon-routing systems
- Modular design



Adaptive Anthropomorphic Robot Hand

- Based on my hand dimensions
- Exclusively off-the-shelf materials
- Utilized two parallel differential mechanisms
- Employed 4 actuators
- An actuator for finger flexion
- An actuator for finger abduction
- Two actuators for thumb opposition and flexion



Robot Hand Characteristics

Dimensions	HL=185 mm, $HB=90$ mm
Weight	650 gr, with motors
Motors	4 Dynamixel RX-28, 2.8 Nm at 12V
Software	ROS
Materials	3D printed ABS; Smooth-On PMC-780 (urethane rubber)
Availability	Open-source
Cost	\$ 1,000
Motions	Thumb: CW & CCW A/A, F/E; Index: CW A/A, F/E;
	Middle: F/E; Ring: CCW A/A, F/E; Pinky: CCW A/A, F/E

Hand Configurations



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Finger Strength

Definition: Finger strength is a kinetic measure of the maximum force a robotic finger can impose on its environment¹.

- Gather the finger force exertion capabilities
- Employ either a three-axis or a single-axis load cell





¹From NIST document: Finger-Stergth-V1-0-2.docx December 13, 2018

Implementation Issues with Adaptive Fingers

- The suggested area above the load cell is too small
- The finger is highly adaptable and slips
- ► In the document a procedure is described to obtain the maximum finger force
- More interested for the worst case scenario
- For in-hand manipulation other configurations are equally important, i.e. abduction

Force Exertion Capabilities

Force experiments

- Used the FSE1001 force sensor (Variense)
- Conducted 30 trials

Results

- Exclusively flexion (black, shaded gray)
- Flexion at maximum abduction angle (blue, shaded blue)
- Force reduction due to friction losses
- Similar force exertion capabilities



In-Hand Manipulation

Definition: In-hand manipulation is a kinematic measure of how well a robotic hand can control the pose of an $object^2$.

- Obtain the pose of the object in Cartesian coordinates
- Employ a reference motion capture system (MOCAP)





²From NIST document: Manipulation_v1-0.docx December 13, 2018

Implementation Issues for In-Hand Manipulation

- MOCAP systems are from expensive (\$\$\$\$) to very expensive (\$\$\$\$)
- Difficult to attach markers for some tasks that require small objects, e.g, finger pivoting
- ► The manipulability depends on the object shape and size, e.g., finger gaiting
- ▶ Bounds of in-hand manipulation is another measure, e.g., object rolling
- Palm exploitation may assist the manipulation task

In-Hand Manipulation Approach

Suggested Solution:

- Employ a Kinect camera (or similar RGB-D) with simple markers for small objects
- Embed IMU or 3-axis gyroscope sensors to the larger objects

Manipulation measures:

- Equilibrium point manipulation [mm] Translation and rotation; without regrasping
- Object rolling [degrees] Rotation and translation; without regrasping
- Object rotation [degrees] Rotation; without regrasping
- ► Object sliding [mm] Translation; with external finger or exploit environment
- ► Finger pivoting [degrees] Rotation; with external finger or exploit environment
- ► Finger Gaiting [contacts/rotation] Rotation; with regrasping

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Finger Gaiting

- Shape of the object is critical
 - Objects with flat surfaces are the easier objects
 - Cylindrical objects are more challenging
 - Spheres are the most difficult objects to gait
- Palm exploitation simplifies the task
- Object compliance is important
- Highly deformable objects are easier to gait

Adaptive Robot Hand Design Finger Strength In-Hand Manipulation

Object Rolling with a Single Finger





(b)



(c)

(d)

Equilibrium Point Manipulation



Conclusions

- ▶ The NIST grasping metrics is a very good initiative and can be really useful
- Can be improved in the sense of:
 - More affordable
 - Provide assembly guide with at least:
 - 1. BoM with representative links of vendor
 - 2. Drawings, if not CAD files
 - 3. Assembly guide
- Provide post-experiment software
- Create a repository towards creating a dataset from various labs or companies

Proud to use LATEX and Beamer

Thank You!